

## Introduction

Foam-Control® Geofoam is used in a wide range of structural and civil engineering applications. The selection of the appropriate grade of Foam-Control Geofoam for a specific application is a critical decision to ensure suitable long term performance.

Foam-Control Geofoam is a structural material produced in compliance with ASTM D6817, "Standard Specification for Rigid Cellular Geofoam". Foam-Control Geofoam is available in 7 standard grades with compressive resistance @1 % strain ranging from 320 to 2,680 psf where the compressive resistance at 1% is the industry accepted allowable stress for the combination of dead and live loads for geofoam.

## Disclaimer

This geofoam selection example is being provided to illustrate a simplified method for the calculation of vertical stress on geofoam in a hypothetical example. This simplified method is being provided only as an example and should not be relied upon for the selection of Foam-Control Geofoam for a particular project. In applications where a concrete load distribution slab is used above the geofoam, more advanced load distribution analysis methods such as finite element modeling are recommended.

The selection and/or specification of a Foam-Control Geofoam grade for a specific application should be determined by a qualified civil engineer who is acquainted with all possible aspects of a particular project.

## Example

A project is proposed to be built using geofoam with a cross section and load as shown in Figure 1. Foam-Control EPS 22 Geofoam is proposed to be used. Vertical loads must be calculated to ensure Foam-Control EPS 22 Geofoam is appropriate.

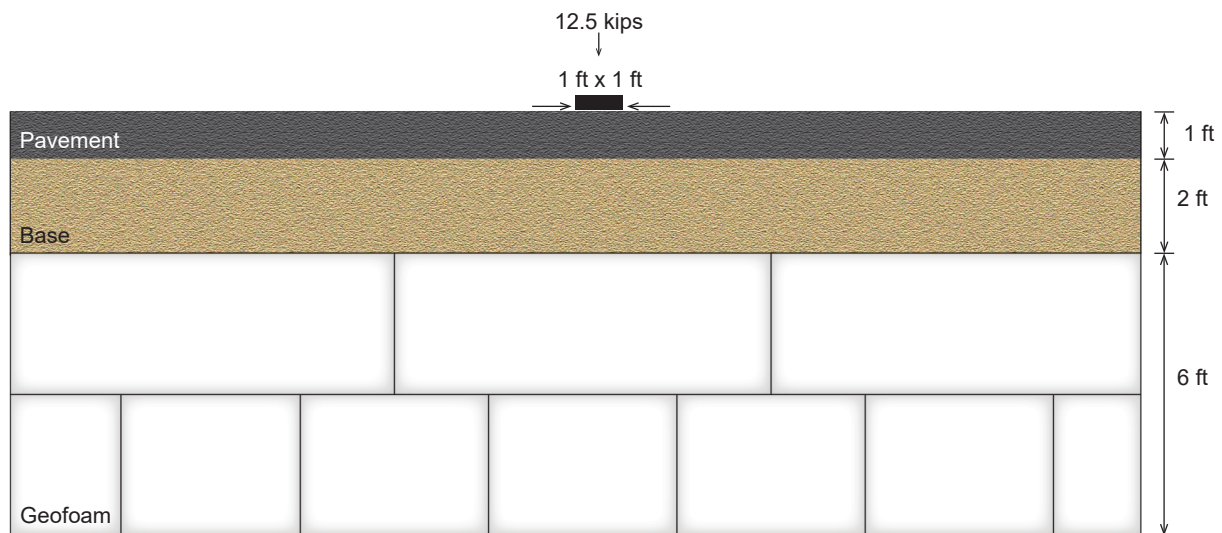


Figure 1. Project Section

## Analysis Method

A simplified vertical stress distribution model is shown in Figure 2 based on NCHRP published literature<sup>1</sup>.

### Load Distribution

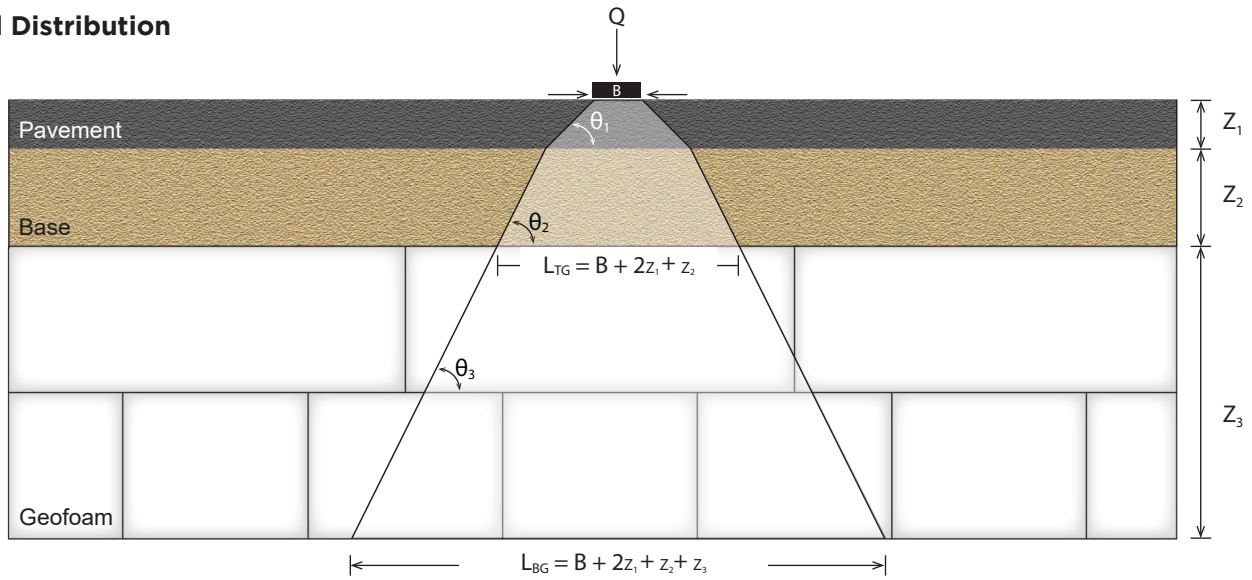


Figure 2. Simplified vertical stress distribution

$Q$  = loading

$B$  = equivalent width of loading

$\theta_1$  = 1H:1V slope

$\theta_2$  = 1H:2V slope

$\theta_3$  = 1H:2V slope

$z_1$  = thickness of pavement

$z_2$  = thickness of base

$z_3$  = depth within geofoam

$L_{TG}$  = width of load at top of geofoam

$L_{BG}$  = width of load at bottom of geofoam

### Reference

<sup>1</sup>NCHRP Web Document 65 (Project 24-11) Geofoam Applications in Design and Construction of Highway Embankments, National Cooperative Highway Research Program, July 2004

## Calculation - Dead Loads



Figure 3. Calculations for dead loads

Dead load at top of geofoam:

$$\sigma_{DL\,TG} = Z_1 * \gamma_{Pavement} + Z_2 * \gamma_{Base}$$

where  $\gamma_{Pavement}$  and  $\gamma_{Base}$  = unit weight of pavement and base, respectively

$$\sigma_{DL\,TG} = 1\text{ ft} * 145\text{ lbs/ft}^3 + 2\text{ ft} * 140\text{ lbs/ft}^3 = 425\text{ lbs/ft}^2$$

$$\sigma_{DL\,TG} = (425\text{ lbs/ft}^2) / (144\text{ in}^2/\text{ft}^2) = 2.95\text{ psi}$$

Dead load at bottom of geofoam:

$$\sigma_{DL\,BG} = Z_1 * \gamma_{Pavement} + Z_2 * \gamma_{Base} + Z_{GEOFOAM} * \gamma_{GEOFOAM}$$

where  $\gamma_{Pavement}$  and  $\gamma_{Base}$  and  $\gamma_{GEOFOAM}$  = unit weight of pavement, base, and geofoam, respectively

$$\sigma_{DL\,BG} = 1\text{ ft} * 145\text{ lbs/ft}^3 + 2\text{ ft} * 140\text{ lbs/ft}^3 + 6\text{ ft} * 1.35\text{ lbs/ft}^3 = 433\text{ lbs/ft}^2$$

$$\sigma_{DL\,BG} = (433\text{ lbs/ft}^2) / (144\text{ in}^2/\text{ft}^2) = 3.01\text{ psi}$$

## Calculation - Live Loads

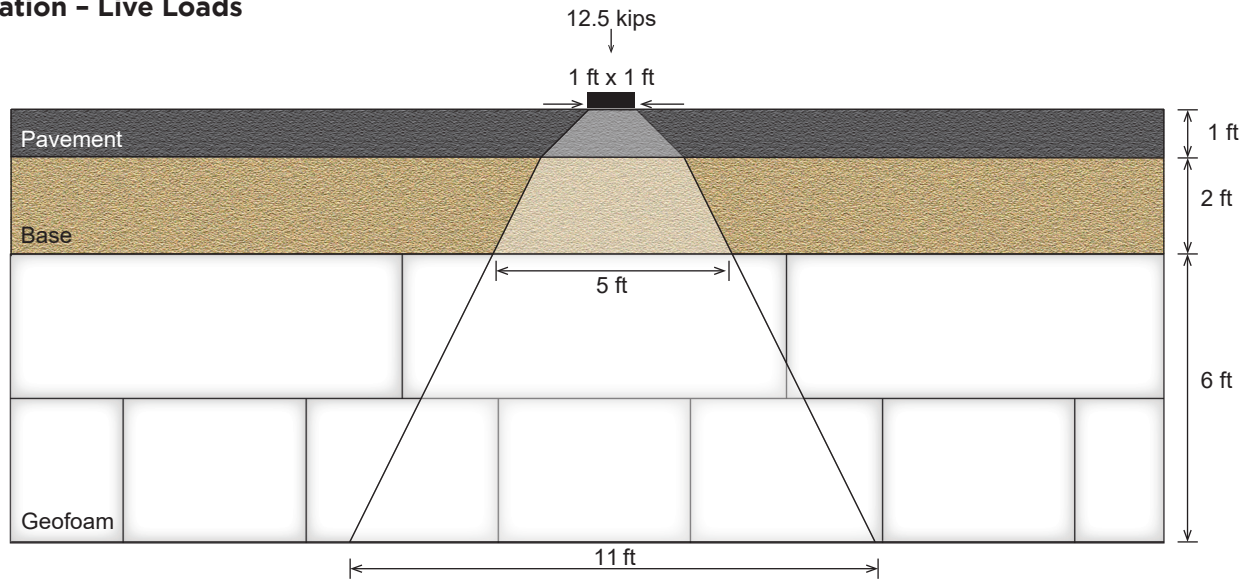


Figure 4. Calculations for live loads

Live load width at top of geofoam:

$$L_{TG} = B + 2z_1 + z_2$$

$$L_{TG} = 1 \text{ ft} + 2 * 1 \text{ ft} + 2 \text{ ft} = 5 \text{ ft}$$

Live load width at bottom of geofoam:

$$L_{BG} = B + 2z_1 + z_2 + z_3$$

$$L_{BG} = 1 \text{ ft} + 2 * 1 \text{ ft} + 2 \text{ ft} + 6 \text{ ft} = 11 \text{ ft}$$

Note: Loads are shown calculated at top and bottom of geofoam only here for simplicity, but the load at any depth in geofoam can be calculated following a similar method.

## Calculation - Live Loads

Live load at top of geofoam:

$$\sigma_{LL\ TG} = Q / (L_{TG} * L_{TG})$$

$$\sigma_{LL\ TG} = 12500\ lb / (5\ ft * 5\ ft) = 500\ lb/ft^2$$

$$\sigma_{LL\ TG} = (500\ lb/ft^2) / (144\ in^2/ft^2) = 3.47\ psi$$

Live load at bottom of geofoam:

$$\sigma_{LL\ BG} = Q / (L_{BG} * L_{BG})$$

$$\sigma_{LL\ BG} = 12500\ lb / (11\ ft * 11\ ft) = 103\ lb/ft^2$$

$$\sigma_{LL\ BG} = (103\ lb/ft^2) / (144\ in^2/ft^2) = 0.72\ psi$$

## Calculation - Total Dead Loads and Live Loads

Total load at top of geofoam:

$$\sigma_{TL\ TG} = \sigma_{DL\ TG} + \sigma_{LL\ TG}$$

$$\sigma_{TL\ TG} = 425\ lb/ft^2 + 500\ lb/ft^2 = 925\ lb/ft^2$$

$$\sigma_{TL\ TG} = 2.95\ psi + 3.47\ psi = 6.42\ psi$$

Total load at bottom of geofoam:

$$\sigma_{TL\ TB} = \sigma_{DL\ TG} + \sigma_{LL\ TG}$$

$$\sigma_{TL\ TB} = 433\ lb/ft^2 + 103\ lb/ft^2 = 536\ lb/ft^2$$

$$\sigma_{TL\ TB} = 3.01\ psi + 0.72\ psi = 3.73\ psi$$

**Maximum stress on Geofoam is 6.42 psi**

**EPS 22 with a compressive resistance at 1% strain of 7.3 psi is suitable.**



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